

Date: Monday, 5/1/2006 4:23:38 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HEATER TUBE 3"
Job Number	: 26915		
Estimate Number	: 10471		
P.O. Number	: N/A	Part Number	: D2407
This Issue	: 5/1/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2407 REV. A
First Issue	: N/A	Project Number	: N/A
Previous Run	: 269165	Drawing Revision	: A
	Type : SMALL /MED FAB	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 6/30/2006
Checked & Approved By	: <u>06.05.02</u>	Qty:	4 Um: Each
Comment	: Est: C 03/04/14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T3000W049	6061-T6 Tube 3.00 x.049W
Comment: Qty.: 0.5000 f(s)/Unit Total : 2.0000 f(s) 6061-T6 Tube 3.00 x .049W Material: 6061-T6 (3" OD x 0.049") wall seamless tubing (M6061T6T3.000W.049) Batch: <u>M1021</u> <u>FF 06.05.16</u> 4		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Cut as per Dwg D2407 2- Deburr 3- Mill D2407 slot as per Dwg D2407. Deburr as required. Identify as D2407 <u>FF 06.05.16</u> 4 <u>FF 06.05.16</u> 4 <u>06/05/16</u> 4		
3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP <u>06/05/16</u> (4)		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>F.G.</u> <u>06/05/16</u> (4)		
5.0	DC	DOCUMENT CONTROL
Comment: DOCUMENT CONTROL Inspection Level 21 <u>06/05/17</u> (4)		
<u>06.05.17</u>		

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: 12 Date: 06/05/17  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

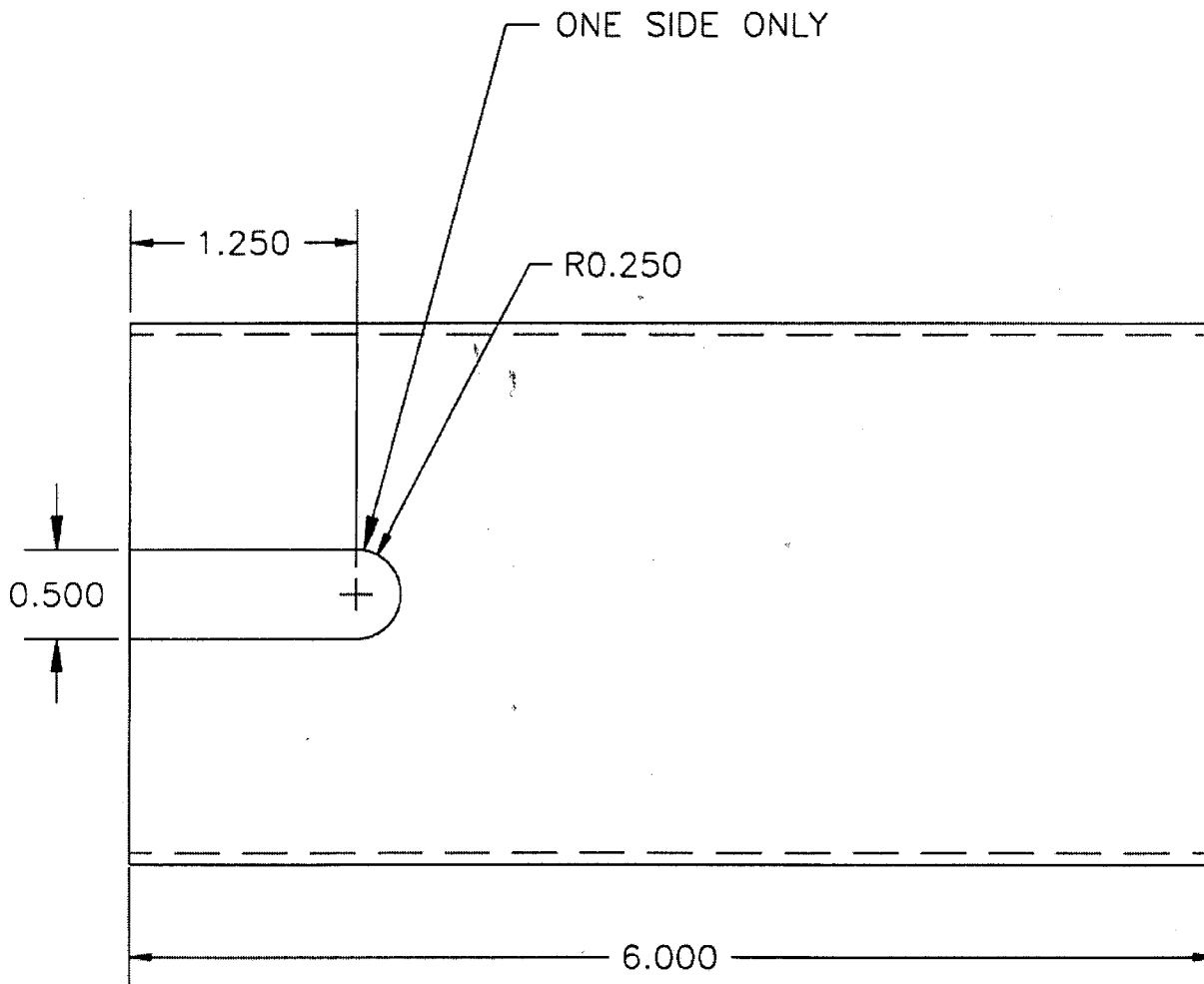
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2407	REV. A SHEET 1 OF 1
DATE Apr. 6, 1995		TITLE 3" HEATER TUBE	SCALE 1:1

RELEASED  
9609/10 BW



MATERIAL: 6061-T6 SEAMLESS TUBE  
3" DIAM 0.049 WALL CUT 6" LONG

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 26915